



Dart Aerospace Ltd.
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D2364**Job Sheet 182484****Part No:** D2364**Job Qty:** 5 ea**Part Name:** Deck Plate Fwd**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 8/24/18**Job Tracking No:****Due Date:** 8/27/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:**

Note: DWG REV G IPP REV. E00.06.26 Removed P/O for powder coat EC IPP Rev:F Now On Waterjet 06-07-03 JLM

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	8/27/18	8/27/18	0.00	0.00	Start Up Waterjet		JS 18/08/18
100	Waterjet	5 pcs	8/27/18	8/27/18	0.00	0.62	Waterjet1		JS 18/08/18
110	QC	5 pcs	8/27/18	8/27/18	0.00	0.00	QC2		SL 18/08/18
120	QC	5 pcs	8/27/18	8/27/18	0.00	0.00	QC8		38
130	Small Fab	5 pcs	8/27/18	8/27/18	0.00	0.50	Small Fab		9-89 DAS
140	QC	5 pcs	8/27/18	8/27/18	0.00	0.00	QC5		SEP 11 2018 68
150	HandFinish	5 pcs	8/27/18	8/27/18	0.00	0.25	HandFinish1		D.R 18/09/18
160	Powdercoat	5 pcs	8/27/18	8/27/18	0.00	0.09	Powdercoat4		SL 18-09-17
170	QC	5 pcs	8/27/18	8/27/18	0.00	0.00	QC3		DAS 38
180	Packaging	5 pcs	8/27/18	8/27/18	0.00	0.00	Packaging3	ST22SA	6 SEP 22 2018
190	QC21-SA	5 Ea	8/27/18	8/27/18	0.00	0.00	QC21		9-89

Part Op 100 - 1-Cut as per Dwg D2364

Descriptions: 130 - 1- Counter sink holes as per dwg D2364

160 - START TIME: 7:50 AM - 8:20 AM FINISH: 8:20

11/138839

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	3.2345 sf (.6469 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.063	3	143	0

Part Specifications

Specifications could not be found.

Plex 8/24/18 1:40 PM Dart.Gagnon.Michelle



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Part: D2364

Job No: 182484

Serial No/Batch: S106672

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/29/18

DART AEROSPACE LTD		Work Order: 182484
Description: Litter Deck Plate Kit (350)		Part Number: D2364
Inspection Dwg: D2364	Rev: G	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
6.624	+/-0.010	6.625	1		USC	
Ø0.171	+0.005/-0.000	Ø0.174	1		USC	
0.354	+/-0.010	0.355	1			
11.242	+/-0.010	11.245	1			
3.031	+/-0.010	3.035	1			
1.903	+/-0.010	1.905	1			
1.128	+/-0.010	1.130	1			
0.354	+/-0.010	0.356	1			
1.340	+/-0.005	1.344	1			
2.326	+/-0.010	2.328	1			
3.312	+/-0.010	3.315	1			
4.298	+/-0.010	4.300	1			
5.284	+/-0.010	5.285	1			
6.151	+/-0.010	6.150	1			
6.270	+/-0.010	6.270	1			
0.354	+/-0.010	0.355	1			
3.031	+/-0.010	3.030	1			
Ø0.656	+0.005/-0.000	Ø0.657	1			
5.003	+/-0.010	5.005	1			
4.605	+/-0.010	4.605	1			
1.776	+/-0.010	1.775	1			
0.980	+/-0.010	0.980	1			
4.487	+/-0.010	4.490	1			
7.192	+/-0.010	7.195	1			
7.567	+/-0.010	7.565	1			
7.942	+/-0.010	7.945	1			
Ø0.191	+0.005/-0.000	Ø0.192	1			
Ø0.197	+0.005/-0.000	Ø0.197	1			
11.145	+/-0.010	11.145	1			
12.181	+/-0.010	12.180	1			
11.776	+/-0.010	11.775	1			
0.250	+0.005/-0.000	0.250	1			
3.141	+/-0.010	3.140	1			
0.171	+0.005/-0.000	0.171	1			

Measured by: SC	Checked by: 38	QC Inspector:
Date: 16/05/29	Date: SEP 05 2018	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	04.06.25	New Issue P/O D350-616-015	KJ/JLM	
B	08.05.28	7.567 dimension revised	KJ/DD	
C	16.05.30	Dimensions revised per Dwg Rev G	KJ	